

Product Description

3M™ DI-NOC™ Architectural Finishes ("the Product") are decorative surface finishes for interior applications, available in over 900 designs. 3M™ DI-NOC™ designs offer the warmth of wood grain, the sleek feel of metal, the cool essence of natural stone, pure color, and hundreds of other designs. The MT Matte Series has a new, state-of-the-art, matte surface, offering realistic textures and the appearance of natural materials and rich, solid colors.

E-Series RC Recycled Content* Film products have a base film layer made with 80% post-consumer recycled polyester and a colored layer made with 20% scallop shell powder as a bio-based filler. E-Series RC Recycled Content* Film and select other Products have a liner with a base paper made from 40% recycled pulp and printed with ink containing 10% biomass derived material.

(i)

IMPORTANT NOTE

Refer to the <u>3M™ DI-NOC™ Architectural Finishes Installation Guide</u> for additional information.

Featured Benefits of DI-NOC Architectural Finishes

- Interior Applications Ideal for walls, columns, doors, cabinets, and more.
- Application Surfaces Usable on metal, wood, interior glass, and complex curved (3D) surfaces.
- Aesthetics New Controlled Reflection Technology gives Premium Wood Series the
 realistic appearance and texture of natural wood. The controlled reflection of the matte
 coating technology is combined with both fine and deep wood grain texture and
 high-quality printing (see Figure 2).
- Remodel and Reuse Shortens refurbishment downtime and brings entirely new designs to existing assets.
- Easy Application 3M[™] Comply[™] Adhesive technology virtually eliminates air bubbles, simplifying and speeding application (see Figure 1).
- Expected performance life of 12 years for indoor, vertical applications (see "Warranty Information" on page 15).

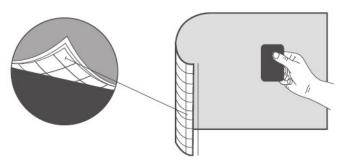
Product Characteristics

The values in these tables are typical and are based on test data deemed reliable, but they are not warranted.

Characteristic		Value	
	Film	Vinyl (most finishes)	
Material	Adhesive	Pressure-sensitive acrylic, permanent	
	Release Liner	Silicone-coated poly paper	
Thickness	Film + Adhesive	8 mils (200 microns) nominal, not including release liner. Some designs vary slightly in thickness due to embossing.	
	Release Liner	6.2 mils (157 microns)	
Maximum Roll Size	Standard DI-NOC	48 in. by 164 ft. (1,220 mm by 50 m)	
Maximum Roll Size	WG-GN, VM, ET	48 in. by 82 ft. (1,220 mm by 25 m)	
Maximum Weight		Approx. 55 lbs (25 kg) for a 164 ft. (50 m) roll	

^{*} E-Series RC Recycled Content Film has a base film layer made with 80% post-consumer recycled polyester and a colored layer made with 20% scallop shell powder as a biobased filler.





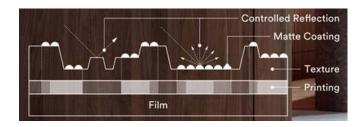


Figure 1. 3M™ Comply™ Air-Release Channels

Figure 2. New Controlled Reflection Technology

Product Performance

The values in these tables are typical and are based on test data deemed reliable, but they are not warranted.

Characteristic	Evaluation	Results	
Dimensional Stability*	Dimensional Stability* 4 in. by 4 in. (100 mm by 100 mm) crosscut in film, after two days at room temperature.		
Heat Resistance*	Aged at 150°F (66°C) for 28 days.	No delamination or visible change	
Thermal Cycle Resistance*	Cycled between -22°F and 150°F (-30°C and 66°C) for 12 days.	No delamination or visible change	
Moisture Resistance*	Aged at 104°F (40°C), 95% humidity for 30 days.	No delamination or visible change	
Cold Impact Resistance*	2 lbs (907g) weight dropped from a 5 in. (12.7 cm) height, at 32°F (0°C) using a Gardner Impact Tester.	No cracks in film	
Ultraviolet Light Exposure	Exposed to carbon arc accelerated UV light for 250 hours.	No visible change	
Wear Resistance	Taber® CS-17 Abrasion wheel: 1 kg (2.2 lbs) loading weight, 7,000 cycles	oading No wear-through of surface finish	
Fire Resistance	when used in interior applications as defined by NFPA 101 "Life Safety Code", Test Method ASTM E84 Most Products are Class A.		
Industry-Specific Testing	Industry-Specific Testing IMO Certification/USCG Type Approval, Intertek Firedoor, and CAN/ULC-S102.2 Consult 3M Technical Se		
VOC Emission Testing	CA Specification 01350 tested per CDPH Standard Method V1.1 and V1.2	Compliant as low-emitting	

^{*}Film applied to an aluminum plate

Stain Resistance

Contaminants were in contact with the film surface for 24 hours and then removed using water. Water with a mild detergent, or an isopropyl alcohol (IPA) solution may be used to help remove more difficult stains. Results may vary.

Contaminant	Results
Coffee	Removed with water
Tea	Removed with water and a mild detergent
Cola	Removed with water
Milk	Removed with water
Red Wine	Removed with water
Ketchup	Removed with water
Soy Sauce	Removed with water
Cooking Oil	Removed with water
Vinegar	Removed with water
Mustard	Removed with water
Crayon	Removed with water and a mild detergent
Shoe Polish	Removed with an isopropyl alcohol solution
Betadine lodine	Removed with water
Soap Solution (1%)	Removed with water
Ammonia Solution (10%)	Removed with water
Citrate Solution (10%)	Removed with water
Ethyl Alcohol Solution (50%)	Removed with water
Uric Acid	Removed with water

Resistance to Solvents

Film was applied to an aluminum plate, left for 24 or 72 hours, then immersed in the following chemicals:

Classification	Solvent	Immersion Time	Immersion Testing Result	
Water	Water	24 hours	No visible change	
Acid	Hydrochloric Acid Solution (10%)	24 hours	No visible change	
Acid	Hydrogen Peroxide	72 hours	No visible change	
Base (Alkali)	Sodium Hydroxide	24 hours	No visible change	
Alcohol	Ethanol	24 hours	No visible change	
	Isopropyl Alcohol	72 hours	No visible change	
Ester	Ethyl Acetate	5 minutes	Deterioration observed	
Ketone	Acetone	72 hours	Deterioration observed	
Ketone	Methyl Ethyl Ketone	5 minutes	Deterioration observed	
Aromatic	Toluene	5 minutes	Deterioration observed	

Resistance to Cleaners & Disinfectants

Film was applied to an aluminum plate, left for 72 hours, then immersed in the following chemicals. For immersion testing, samples were immersed in the cleaner or disinfectant for up to 72 hours, then rinsed with water and allowed to dry. For wipe testing, the cleaner or disinfectant was applied to a sample to simulate routine use in a healthcare setting, wiped off with a cloth, and then the process was repeated. Any change in the film's surface is noted in the table. Other cleaners and disinfectants with the same active ingredient are expected to perform similarly.

Cleaners an	d Disinfectants Tested on Standard DI-NOC	Wipe Testing Result	Immersion Time	Immersion Testing Result
	3M™ C. diff Solution Tablets Concentrate	No visible change	72 hours	No visible change
	3M™ HB Quat Disinfectant Cleaner Concentrate #25	No visible change	72 hours	No visible change
	3M™ MBS Disinfectant Cleaner Concentrate #42	No visible change	72 hours	No visible change
	3M™ MBS Disinfectant Cleaner Fresh Scent Concentrate #41	No visible change	72 hours	No visible change
3M Disinfectants	3M™ Neutral Quat Disinfectant Cleaner Concentrate #23	No visible change	72 hours	No visible change
	3M™ Non-Acid Disinfectant Bathroom Cleaner Concentrate #15	No visible change	72 hours	No visible change
	3M™ Quat Disinfectant Cleaner Concentrate #5	No visible change	72 hours	No visible change
	3M™ RTC Disinfectant Cleaner Concentrate #40	No visible change	72 hours	No visible change
	3M™ TB Quat Disinfectant Cleaner Ready-To-Use	No visible change	72 hours	No visible change
	3M™ Acid Bowl Cleaner RTU No visible change	72 hours	No visible change	
	3M™ Bathroom Cleaner Concentrate #44	No visible change	72 hours	No visible change
	3M™ Bathroom Disinfectant Cleaner Concentrate #4	No visible change	72 hours	No visible change
	3M™ Bathroom and Shower Cleaner Concentrate #51	No visible change	72 hours	No visible change
	3M™ Crème Cleanser Ready-to-Use	No visible change	72 hours	No visible change
	3M™ Deodorizer - Country Day Scent Concentrate #12	No visible change	72 hours	No visible change
	3M™ Deodorizer - Fresh Scent - Concentrate #13	No visible change	72 hours	No visible change
	3M™ Deodorizer - Mountain Spice - Concentrate #14	No visible change	72 hours	No visible change
	3M™ Enzyme Digester Ready-to-Use	No visible change	72 hours	No visible change
	3M™ 3-in-1 Floor Cleaner Concentrate #24	No visible change	72 hours	No visible change
Other 3M™ Cleaners & Disinfectants	3M™ Floor Stripper LO Concentrate #22	No visible change	72 hours	No visible change
	3M™ Food Service Degreaser Concentrate #7	No visible change	72 hours	No visible change
	3M™ General Purpose Cleaner Concentrate #8	No visible change	72 hours	No visible change
	3M™ Glass Cleaner Concentrate #1	No visible change	72 hours	No visible change
	3M™ Glass Cleaner and Protector Concentrate #17	No visible change	72 hours	No visible change
	3M™ Gum Remover Ready to Use	No visible change	72 hours	No visible change
	3M™ Heavy Duty Degreaser Gallon: Concentrate	No visible change	72 hours	No visible change
	3M™ Heavy Duty Glass Cleaner Concentrate #20	No visible change	72 hours	No visible change
	3M™ Heavy Duty Multi-Surface Cleaner Concentrate #2	No visible change	72 hours	No visible change
	3M™ Industrial Degreaser Concentrate #26	No visible change	72 hours	No visible change
	3M™ Liquid Stainless Steel Cleaner and Polish Ready-to-Use	No visible change	72 hours	No visible change
	3M™ Neutral Cleaner Concentrate #33	No visible change	72 hours	No visible change

Cleaners and	Disinfectants Tested on Standard DI-NOC	Wipe Testing Result	Immersion Time	Immersion Testing Result
	3M™ Neutral Cleaner LO Concentrate #3	No visible change	72 hours	No visible change
	3M™ Non-Acid Bathroom Cleaner Concentrate #15	No visible change	72 hours	No visible change
	3M™ Peroxide Cleaner Concentrate #34	No visible change	72 hours	No visible change
	Scotchgard™ Bonnet Cleaner Concentrate #11	No visible change	72 hours	No visible change
	Scotchgard™ Extraction Cleaner Concentrate #27	No visible change	72 hours	No visible change
	Scotchgard™ Pretreatment Cleaner Concentrate #28	No visible change	72 hours	No visible change
Other 3M™ Cleaners & Disinfectants	3M™ Sanitizer Concentrate #16	No visible change	72 hours	No visible change
(Continued)	3M™ Sharpshooter™	No visible change	72 hours	No visible change
	3M™ Speed Stripper Concentrate #6	No visible change	72 hours	No visible change
	3M™ Stainless Steel Cleaner and Protector Ready-to-Use	No visible change	72 hours	No visible change
	3M™ Tile, Grout, & Bowl Cleaner Concentrate #52	No visible change	72 hours	No visible change
	3M™ Troubleshooter™ Finish Remover Concentrate	No visible change	72 hours	No visible change
	3M™ Troubleshooter™ Liquid Finish Remover Readyto-Use #21	No visible change	72 hours	No visible change

Cleaners & Disinfecta	nts Tested on Standard DI-NOC	Immersion Time	Immersion Result
	Accel® TB Disinfecting Wipes	72 hours	No visible change
	Asepticare™ TB+II	72 hours	No visible change
	Birex® Disinfectant	72 hours	No visible change
	Bleach-Rite® Disinfectant	72 hours	No visible change
	Caltech Precise® Hospital Cleaner	72 hours	No visible change
	2-in-1 Carbona® cleaner	72 hours	No visible change
	CaviWipes™	72 hours	No visible change
	Cidex® OPA	72 hours	No visible change
	Citrace® Germicide	72 hours	No visible change
	Citrace® II Hospital Germicide deodorizing cleaner	72 hours	No visible change
	Clorox® Bleach - 50% bleach/50% water	72 hours	No visible change
	Clorox® Broad Spectrum Quaternary Disinfectant	72 hours	No visible change
	Clorox® germicidal bleach spray with bleach	72 hours	No visible change
Other Cleaners & Disinfectants	Discide® Ultra disinfectant spray	72 hours	No visible change
	Ecolab® TB disinfectant cleaner	72 hours	No visible change
	Envirocide® Disinfectant Decontaminating Cleaner	72 hours	No visible change
	Fade-A-Dyne® blood remover	72 hours	No visible change
	Fantastik® Spray Cleaner	72 hours	No visible change
	Formula 409®	72 hours	No visible change
	Guardsman® AFTA	72 hours	No visible change
	Harvard Chemical 625® hospital grade neutral disinfectant	72 hours	No visible change
	Healthlink Citriguard® II Hard Surface Cleaner	72 hours	No visible change
	Husky® 891	72 hours	No visible change
	Ivory® Ultra	72 hours	No visible change
	K2R®	72 hours	No visible change
	Lysol® Disinfectant Spray	72 hours	No visible change
	Microquant® Quaternary detergent disinfectant - Ecolab	72 hours	No visible change

Cleaners & Disinfectan	ts Tested on Standard DI-NOC	Immersion Time	Immersion Result
	Misty® Disinfectant & Deodorant	72 hours	No visible change
	Oxivir® TB - Diversey	72 hours	No visible change
	Oxivir® TB ready-to-use wipes - Diversey	72 hours	No visible change
	Oxivir® TB Wipes - Diversey	72 hours	No visible change
	Quest QD-64® Lemon Disinfectant	72 hours	No visible change
	Quest 256® Neutral Disinfectant - Butchers	72 hours	No visible change
	Resolve® Spot & Stain Remover	72 hours	No visible change
Other Cleaners &	SaniZide Plus® Germicidal Solution	72 hours	No visible change
Disinfectants	SaniZide Plus® Germicidal Wipes	72 hours	No visible change
(Continued)	Simply Green®	72 hours	No visible change
	Spartan® Clean by Peroxy®	72 hours	No visible change
	Spartan® Green Solutions® Neutral Disinfectant Cleaner	72 hours	No visible change
	Spray Nine®	72 hours	No visible change
	TechniSat® TX1067 (70% IPA solution)	72 hours	No visible change
	Tide™ Powder Detergent	72 hours	No visible change
	Virex® 256 Cleaner	72 hours	No visible change
	Virox®	72 hours	No visible change

Product Use

The user is solely responsible for evaluating and determining whether these 3M Products are suitable and appropriate for any particular use or manufacturing process in which they may be used.

Consider These Factors in Determining the Suitability of the Product

Understand the unique characteristics of these Products when determining whether they are suitable for any particular use. Refer to the 3M™ DI-NOC™ Architectural Finishes Installation Guide for additional information.

- 1. Substrate texture affects Product adhesion and application ease.
 - ☐ Unless the substrate is very smooth, its texture may be visible through the Product.
 - Compounds used to smooth a textured substrate permanently change that substrate.
 - ☐ Product removal may damage the substrate or its finish.
- 2. Application surface conditions affect film adhesion.
 - ☐ Ensure the existing paint, surface finish, or wall covering has an excellent bond to the substrate area where film will be applied.
 - ☐ Repair, prime, and paint the substrate as needed.
 - ☐ An adhesion promoter may be necessary to increase film adhesion.
- 3. Human and environmental conditions to consider:
 - $\hfill \square$ Temperature and humidity in recommended range
 - ☐ Direct exposure to UV light (sunlight)
 - ☐ Heating or cooling ducts in close proximity.
 - ☐ Unsealed substrates in front of water sources.
 - ☐ People or equipment that will be in contact with the film.
- 4. The film may contain a splice. The splice location is marked with a tab along the film edge. Installers must determine the impact of the splice and work around it to make the best use of the material layout.

Factors Affecting Performance Life

The actual performance life of the Product is affected by:

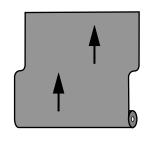
- Selection, condition, and preparation of the application surface
- Application surface texture
- Application technique
- The angle and direction of sun exposure
- Environmental conditions
- Cleaning and maintenance methods

Horizontal Print Series

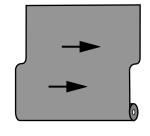
3M™ DI-NOC™ Architectural Finishes Fine Wood (FW) and Wood Grain (WG) Series include horizontal pattern options, which simplify the use of horizontal wood grains by changing the print direction. A product number ending in "H" indicates a horizontal grain direction. The following horizontal patterns have a corresponding vertical match.

Horizontal	Vertical
FW-606H	FW-1134
FW-607H	FW-1133
FW-608H	FW-1123
FW-609H	FW-1113
FW-1039H	FW-1124
FW-1040H	FW-1137
FW-1121H	FW-1022
FW-1130H	FW-1129
FW-1136H	FW-1135
FW-1139H	FW-1138
FW-1145H	FW-1143
WG-1392H	WG-2705

Printing direction = Direction of the wood grain length

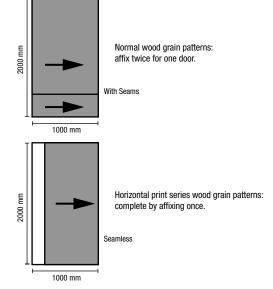


Vertical Print Series Wood grain patterns of vertical print series: horizontal to the length



Horizontal Print Series Wood grain patterns of horizontal print series: vertical to the length

Affixing a horizontal pattern film on a door



Considerations for Design Selection by Product Series

Use the following table to ensure a selected design can be successfully applied. See the <u>3M™ DI-NOC™ Architectural Finishes Installation</u> <u>Guide</u> for additional information. Contact 3M Technical Service at 1-800-328-3908 for any additional product selection guestions.

- 1. **Texture of Application Surface:** The application surface texture may be visible through the film. Apply the film to very smooth and clean application surfaces.
- 2. **Damage to Film Surface:** The film surface may be damaged during application. Apply film with a squeegee wrapped in a new soft cloth, or covered in 3M™ PTFE Film Tape 5480. This film is not recommended for high traffic areas.
- 3. **Lighting Environment After Application:** Small scratches, unevenness and double-cut (butt) seams may be visible on the surface due to the light illumination of the film, such as under down lighting or spot lights.
- Q Do NOT use on 3D Compound Curved Surfaces: Film will not conform around compound curves.
- 5. **Outsolution** Use caution when applying to 3D compound curved surfaces to prevent damage to product. Film may distort or not conform around compound curves.

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Product Series	Texture of Application Surface ¹	Damage to Film Surface ²	Lighting Environment After Application ³	Do NOT use on 3D compound surfaces. ⁴	Use caution when applying to 3D compound surfaces. ⁵	Notes
PW Premium Wood/ DW Dry Wood Series		•			•	Handle with care during installation to prevent damage to the film.
MT Matte Multiple Series		•	•		•	Handle with care during installation to prevent damage to the film. Carefully make double-cut seams with a sharp blade because the seam may be more noticeable for dark colors.
AE Mortar/Industrial						
AM Advanced Metallic	•		•	•		 Film may bubble if applied to plastic substrates that outgas. Do NOT crease or dent the film during application. Do NOT attempt to reposition the film during application. Doing so can cause the film to separate from the adhesive.
BW Entertainment	•	•	•		•	Do NOT crease or dent the film during application.
CA Carbon	•	•				Do NOT crease or dent the film during application.
CH Metallic Hairline	•					
CN Concrete						
ET Effect	•					
FA Multiple Series						
FE Metal Leaf/Textile					● FE-813	
FW Fine Wood						Some patterns are large scale, and may not match at the seams. View the full pattern width image at 3m.com/AMD.

¹ Texture of Application Surface: The application surface texture may be visible through the film. Apply the film to very smooth and clean application surfaces.

² Damage to Film Surface: The film surface may be damaged during application. Apply film with a squeegee wrapped in a new soft cloth, or covered in 3M™ PTFE Film Tape 5480. This film is not recommended for high traffic areas.

³ Lighting Environment After Application: Small scratches, unevenness and double-cut (butt) seams may be visible on the surface due to the light illumination of the film, such as under down lighting or spot lights

as under down lighting or spot lights.

4 **O DO NOT use on 3D Compound Curved Surfaces:** Film will not conform around compound curves.

⁵ 💆 Use caution when applying to 3D compound curved surfaces to prevent damage to product. Film may distort or not conform around compound curves.

Product Series	Texture of Application Surface ¹	Damage to Film Surface ²	Lighting Environment After Application ³	Do NOT use on 3D compound surfaces. ⁴	Use caution when applying to 3D compound surfaces. ⁵	Notes
FW-H Fine Wood WG-H Wood Grain Horizontal Patterns						See the Horizontal Print Series section.
HG High Gloss	•	•	•	•		 The film may bubble if applied to plastic substrates that out-gas. Do NOT crease or dent the film during application. Do NOT stretch or attempt to reposition the film during application. Doing so may deform, buckle, or ripple the film. Double-cut seams will be visible on these glossy films.
HS Mono Contrast		HS-1657 HS-1658				
LE Leather		● LE-1551 LE-1552	● LE-1171 LE-2703		● LE-1552	
LW Entertainment	•	•				Do NOT crease or dent the film during application.
ME, PA Metallic Palette	•	ME-2351 ME-2357 ME-2555 ME-2557	ME-2351 ME-2357 ME-2555 ME-2557			Alternate sheet direction at seams.
MW Metallic Wood	•	•				
NU Nuno/Textile					See notes for list of affected patterns.	NU-1238, NU-1240, NU-1785, NU-1786, NU-1789, NU-1791, NU-1792
OM Optical Mesh						
PC Sand						
PS Single Color		● PS-1183	See notes for list of affected patterns.			PS-107, PS-110, PS-140, PS-292, PS-293, PS-294, PS-504, PS-668, PS-885, PS-948, PS-992, PS-1005, PS-1183
E-Series RC Recycled Content* Film	•	•	•	•		Includes PS-MTRC patterns
RT Aged Metal						
SE Abstract		•				
SI Silk			•			The texture of this pattern has a grain. Apply each sheet in the same direction and use a double-cut seam.
ST Stone						
SU Suede					•	

¹ Texture of Application Surface: The application surface texture may be visible through the film. Apply the film to very smooth and clean application surfaces.

² Damage to Film Surface: The film surface may be damaged during application. Apply film with a squeegee wrapped in a new soft cloth, or covered in 3M™ PTFE Film Tape 5480. This film is not recommended for high traffic areas.

³ Lighting Environment After Application: Small scratches, unevenness and double-cut (butt) seams may be visible on the surface due to the light illumination of the film, such

as under down lighting or spot lights.

4 So Do NOT use on 3D Compound Curved Surfaces: Film will not conform around compound curves.

5 Use caution when applying to 3D compound curved surfaces to prevent damage to product. Film may distort or not conform around compound curves.

Product Series	Texture of Application Surface ¹	Damage to Film Surface ²	Lighting Environment After Application ³	Do NOT use on 3D compound surfaces. ⁴	Use caution when applying to 3D compound surfaces. ⁵	Notes
TE Advanced Metallic	•	•				Do NOT crease or dent the film during application.
VM Metallic	•	● VM-2360 VM-2366	● VM-2360 VM-2366	•		 Film may bubble if applied to plastic substrates that outgas. Do NOT crease or dent the film during application. Do NOT attempt to reposition the film during application. Doing so can cause the film to separate from the adhesive.
WG Wood Grain						
Wiping Wood Grain WG-156 WG-157 WG-166 WG-1070 WG-1812						 The film surface has a special treatment. Do NOT use double-cut seams. Use on applications with reveals or joint separations.
WG-GN Wood Grain Gloss	•	•	•			Avoid using abrasive cloths or organic solvents to clean.

¹ Texture of Application Surface: The application surface texture may be visible through the film. Apply the film to very smooth and clean application surfaces.

Application and Removal Guidelines

The values in these tables are typical and are based on test data deemed reliable, but they are not warranted. See the <u>3M™ DI-NOC™</u> Architectural Finishes Installation Guide for additional information.

Characteristic	Value	
Application Surface Type	Smooth, hard, non-porous (sealed) material	
Application Location	Interior	
Application Temperature	54°F to 100°F (12°C to 38°C) air and application surface	
Application Method	Dry application	
High Humidity Environments	Products are not recommended for interior applications where condensation consistently occurs, or where large changes in humidity occur.	
Product Removal	Heat at 176°F to 212°F (80°C to 100°C)	

Damage to Film Surface: The film surface may be damaged during application. Apply film with a squeegee wrapped in a new soft cloth, or covered in 3M™ PTFE Film Tape 5480. This film is not recommended for high traffic areas.
 Lighting Environment After Application: Small scratches, unevenness and double-cut (butt) seams may be visible on the surface due to the light illumination of the film, such

as under down lighting or spot lights.

4 So NOT use on 3D Compound Curved Surfaces: Film will not conform around compound curves.

5 Use caution when applying to 3D compound curved surfaces to prevent damage to product. Film may distort or not conform around compound curves.

Adhesion Compatibility with Application Surfaces

The following table contains peel adhesion information for the Product peeled from various surfaces. A number of surfaces have acceptable adhesion without the use of an adhesion promoter. Examples of increased adhesion with adhesion promoters on certain surfaces are presented. Surfaces vary widely, so adhesion should be assessed on each substrate. Some surfaces are porous and must be sealed before application of 3M™ DI-NOC™ to prevent outgassing of the surface over time.

Test specimens were applied to the substrate and conditioned at 68°F (20°C) for 48 hours, then peel tested at 180 degrees at a tensile speed of 12 in. (300 mm) per minute.

Substrate	Application Surface	Adhesion Promoter		
		No Adhesion Promoter Ibs./in. (N/ 25mm)	WP-2000 (water-based) lbs./in. (N/25mm)	3M™ Tape Primer 94 (solvent-based) lbs./in. (N/25mm)
Wood	MDF (w/ sealer)	• 2 (8) ³	● 11 (51)	4 (18)
	Painted MDF	• 4 (20)	● 12 (52)	● 7 (31)
Boards	Gypsum Board (w/ skim coat & sealer)	• 2 (8) ³	• 8 (35)	● 4 (19)
Metals	Aluminum	● 11 (47)	1 1 (48)	● 11 (47)
	Anodized Aluminum		● 13 (56)	● 11 (49)
	Stainless Steel	● 6 (26)		● 6 (28)
Glass	Glass	● 6 (26)	● 13 (58)	● 6 (26)
Plastics ¹	ABS	● 6 (28)	● 13 (56)	● 10 (44)
	Acrylic	● 5 (22)	● 12 (54)	● 10 (43)
	Polyester (PETG)	→ 7 (29)	● 11 (51)	● 10 (45)
	Polypropylene	o 1 (2)	• 4 (17)	◆ 4 (20)
	Polyethylene	o 1 (3)	● 5 (21)	o 1 (3)
	Polycarbonate	● 6 (28)	● 12 (53)	● 10 (44)
	DI-NOC™ Film	• 5 (24) ²	● 11 (49)	● 9 (42)

WP-2000 was undiluted for testing.

- Acceptable adhesion
- Adhesion failure
- Bubbles may appear under film due to outgassing if a plastic substrate is not fully cured before film application.
- If DI-NOCTM is wrapped and overlapped around edges, use of an adhesion promoter is highly recommended due to the additional stress that wrapping places on the film.
- The sealer was wiped with isopropyl alcohol to improve adhesion. Adhesion was tested using a spring scale per the 3M™ DI-NOC™ Installation Guide and passed at 800-

Processing Options

Processing of the Product is strictly on a user test-and-approve basis. The user is responsible for the results of all processing applications.

Printing

The Products are not designed for surface printing and have various surface textures. Printing is strictly on a user test-and-approve basis. No warranty is made for the quality or durability of a printed Product.

Cutting

Use of electronic cutting, weeding, and application tape with the Product is strictly on a user test-and-approve basis. Users should consider the following: (1) the type of liner used for the Product is NOT intended for electronic cutting, and (2) there is currently no recommended application tape that properly adheres to the face of the Product to hold cut shapes in place.

Shelf Life and Storage

Shelf Life

Apply the Product within two years of the date of purchase. The storage conditions specified in this document must be maintained to preserve the full shelf life.

Storage Conditions

- 40°F to 90°F (4°C to 32°C)
- · Away from direct sunlight and high humidity
- Clean, dry area
- Original container with end caps, in the plastic sleeve, stored horizontally, a maximum of six cartons high
- Bring the Product to room temperature before application

Cleaning and Maintenance

Regular cleaning helps maintain the appearance of the finish. Use mild detergent, water, and a soft cloth or sponge without abrasives. For difficult stains, spot clean with a solution of 70% isopropyl alcohol (IPA) and 30% water and a soft cloth. Avoid using strong solvents or detergents that are either highly alkaline (pH>11) or highly acidic (pH<3). Do NOT use ammonia, chlorine, strong organic-based cleaning products, polishing or cleaning compounds, hard-bristle brushes, or electric polishing equipment. Use only clean, nick-free tools and wipe gently.

Problem	Solution	
Dust and Grit	Wipe with a soft, damp cloth.	
Soiled (but not gritty)	Use water and a soft cloth.	
Heavily Soiled	Clean first using a solution of mild liquid detergent and water, then use clear water. Wipe gently with a soft cloth.	
Difficult Stains	Spot clean with a solution of 70% IPA and 30% water.	

Type of Surface Damage	Cause of Surface Damage	Method to Reduce Visibility
Mar	Dragging an item (such as a colored briefcase) across the film, leaving a deposit of color on the surface.	Rub with a soft cloth and warm soapy water to remove the mar.
Indentation	Pressing into the film surface without breaking the surface, such as pressure from a chair.	Carefully heat the indentation with a heat gun, which allows the film surface to rebound and reduce the indentation's visibility.
Scratch	Breaking the surface layer of film leaving a slightly jagged whitish mark on the surface, such as by dragging a sharp rivet from a purse.	Rub with a surface restorer such as 3M™ Marine Vinyl Cleaner & Restorer to reduce the visibility of scratches.
Gouge	Breaking through the entire film, such as from a severe impact from sharp chairs or carts.	Repair the film by cutting out the damaged film and replacing it with the same pattern of film, or remove and replace the entire film panel.

Health and Safety



CAUTION

When handling any chemical products, read the manufacturers' container labels and the safety data sheets (SDS) for important health, safety, and environmental information. To obtain SDS for 3M products go to <u>3M.com/SDS</u>. To request SDS by mail, or in case of an urgent situation, call 1-800-364-3577 or 1-651-737-6501.

When using any equipment, always follow the manufacturer's instructions for safe operation.



WARNING

To reduce the risks of personal injury and/or property damage associated with glass breakage:

A glass surface covered by film with areas of high opacity or dark-colored ink will absorb more heat than other glass surfaces when exposed to sunlight. Heat absorption can create thermal expansion potentially resulting in glass breakage or cracking. Do NOT use a film with areas of high opacity or dark-colored ink on glass surfaces with significant exposure to sunlight.

LEEDv4 CREDITS

This section describes some of the options for acquiring LEED credits using 3M™ DI-NOC™ Architectural Finishes.

NOTE: Each application is different. It is the sole responsibility of the end user to evaluate and determine whether LEED credits can be applied.

ID+C MR Credit, Interiors Life-Cycle Impact Reduction

- Option 1: Interior Reuse The Products can be used to refinish salvaged, refurbished, or reused nonstructural materials.
- Option 2: Furniture Reuse The Products can be used to refinish salvaged, refurbished, or reused furniture and furnishings.

ID+C, BD+C MR Credit, Construction and Demolition Waste Management

- Option 2: The Products can be used to refinish salvaged, refurbished, or reused interior materials minimizing overall construction waste.

ID+C, BD+C EQ Credit, Low-Emitting Materials

 The Products have been tested to and are in compliance with the General Emissions Evaluation (California Department of Public Health [CDPH] Standard Method V1.1-2010 and V1.2-2017).

BD+C MR Credit, Building Life-Cycle Impact Reduction

- Option 3: Building and Material Reuse - The Products can be used to refinish permanently installed interior elements (e.g. walls, doors).

BD+C MR Credit, Furniture and Medical Furnishings

- Option 3: Multi-Attribute Assessment of Products - The Products can be used to refinish permanently installed interior elements (e.g. walls, doors).

O+M MR Credit, Purchasing - Facility Maintenance and Renovation

- The Products can be used to refinish permanently installed interior elements (e.g. walls, doors)
- The Products have been tested to and are in compliance with the General Emissions Evaluation (CDPH Standard Method V1.1-2010 and V1.2-2017).

BUILDING PRODUCT DISCLOSURE AND OPTIMIZATION INFORMATION

Environmental Product Declaration (EPD) or Life Cycle Analysis (LCA)

EPD and/or LCA information is not available.

Raw Material Source and Extraction Reporting

Raw material source and extraction information for these products are 3M confidential and are therefore not available.

Extended producer responsibility

A take-back or recycling program for these products is not available.

Bio-based materials

The Products have not been tested to ASTM D6866.

Wood products

The Products do not contain wood-based materials.

Materials reuse

The Products can be used to refinish salvaged, refurbished, or reused materials and furniture.

Recycled content

E-Series RC Recycled Content* Film products have a base film layer made with 80% post-consumer recycled polyester. E-Series RC Recycled Content* Film and select other Products** have a liner made from 40% recycled pulp as a base paper.

Other Products described in this document do not contain pre- or post-consumer recycled content.

Optimized Manufacturing Process

The adhesive manufacturing process for these Products has been optimized to use 20% less solvent than the previous adhesive manufacturing process.

Phthalate Statement

Select ME Metallic Palette and OM Optical Mesh Products** do not contain intentionally added phthalate plasticizer.

Material Ingredient Reporting

The ingredient information for these Products are 3M confidential and are therefore not available.

GreenScreen Benchmark or Cradle to Cradle Certification

Assessment or certification is not available on these Products.

REACH Optimization

REACH Substance of Very High Concern certifications are available on 3M.com/Regs (US) or 3M.com/SVHC (Europe).

Product Manufacture Supply Chain Optimization

Based on our analysis, 3M meets required process and safety requirements as outlined in the criteria.

Location Valuation Factor

Based on supply chain, these Products would not meet location valuation factor requirements of being extracted, manufactured, and purchased within 100 miles.

^{**}For details, contact 3M Technical Service at 1-800-328-3908.

^{**}For details, contact 3M Technical Service at 1-800-328-3908.

Proposition 65

These Products are developed and commercialized for the purposes of industrial and commercial uses only; therefore, they have not been not evaluated for compliance with any local, regional, or global consumer regulations. Certain chemicals of these Products are listed by OEHHA for California Proposition 65 under the Safe Drinking Water and Toxic Enforcement Act of 1986.

Warranty Information

Product

3M™ DI-NOC™ Architectural Finishes (the "Product(s)") are decorative films for use in interior applications in commercial buildings ("Interior Applications").

Limited Warranty

- 1. For Products used in Interior Applications, 3M makes the following warranty (the "3M Limited Warranty") for the applicable time period stated below (the "Warranty Period"), which will begin on the Product installation date.
- 2. The Product will have no significant discoloration, cracking, or other similar visual defects for the applicable time period below:

Application	Warranty Period
Interior Applications	10 years ¹
Exterior Applications	Use a 3M™ DI-NOC™ EX Series Product ²

^{1 -} Except VM, AM, and HG have 5 years interior warranty period.

- 3. For a buyer's convenience, 3M may provide engineering or technical information, recommendations, installation instructions or guides, and other information or materials relating to the Product ("Other Product Information"), but 3M makes only the 3M Limited Warranty, and does not warrant any Other Product Information.
- 4. 3M has no obligation under the 3M Limited Warranty as to Product that has been: (a) modified, altered or processed in any manner; (b) stored, applied, installed, or used in a manner other than that 3M recommends in this document and in all Other Product Information; (c) damaged through contact with a person or thing, misuse, accident, neglect, or other action by anyone other than 3M; (d) improperly installed, including, without limitation, installation after the expiration of the Product's shelf life or installation without proper surface preparation, or (e) exposed to excessive heat, humidity, dirt, or UV light.
- 5. 3M must receive any 3M warranty claim in writing no later than (a) the end of the Warranty Period, or (b) the discovery of the 3M warranty claim, whichever is earlier.

Technical Information

Technical information, guidance, and other statements provided by 3M are based upon records, tests, or experience that 3M believes to be reliable, but the accuracy, completeness, and representative nature of such information is not guaranteed. Such information is intended for people with knowledge and technical skills sufficient to assess and apply their own informed judgment to the information. No license to any intellectual property rights is granted or implied with respect to this technical information.

Product Selection and Use

Many factors beyond 3M's control and uniquely within user's knowledge and control can affect the use and performance of a 3M product in a particular application. Customer is solely responsible for evaluating the product and determining whether it is appropriate and suitable for customer's application, including conducting a workplace hazard assessment, reviewing all applicable regulations and standards, and reviewing the product label and use instructions. Failure to properly evaluate, select, and use a 3M product in accordance with instructions or to meet all applicable safety regulations may result in injury, sickness, death, and/or harm to property.

^{2 -} See 3MTM DI-NOC TM EX Series Tech Datasheet for exterior warranty. Exterior applications of standard DI-NOC are not warranted.

3M™ DI-NOC™ Architectural Finishes

Warranty, Limited Remedy, and Disclaimer

Unless a different warranty is specifically stated on the applicable 3M product packaging or product literature (in which case such warranty governs), 3M warrants that each 3M product meets the applicable 3M product specification at the time 3M ships the product. 3M MAKES NO OTHER WARRANTIES OR CONDITIONS, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY WARRANTY OR CONDITION OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, OR ARISING OUT OF A COURSE OF DEALING, CUSTOM, OR USAGE OF TRADE. If a 3M product does not conform to this warranty, the sole and exclusive remedy is, at 3M's option, replacement of the 3M product or refund of the purchase price.

Limitation of Liability

Except for the limited remedy stated above, and except to the extent prohibited by law, 3M will not be liable for any loss or damage arising from or related to the 3M product, whether direct, indirect, special, incidental, or consequential (including, but not limited to, lost profits or business opportunity), regardless of the legal or equitable theory asserted, including, but not limited to, warranty, contract, negligence, or strict liability.

